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# ALL PURPOSE GLUE

## ASSEMBLY & COLD PRESSING

### General Description

- An emulsion of water and polyvinyl acetate designed for wood-to-wood applications and some manufacturing operations that require faster machining times.
- Bonds to most porous materials including decorative laminate, wood, pottery, fabrics and more
- For assembly and glue spreader/cold press applications
- Fluorescent dye added to glow with blacklight for easier viewing and removal of excess adhesive when wet
- Fast-setting
- Professional use only
- Dries clear
- Non-toxic and easy clean-up
- Conforms to ASTM D-4236
- Does NOT require stirring before use

### Applications to Avoid

- Tempered hardboard products
- Fire retardant treated board products
- Low pressure melamine surfaces
- Boards treated to be moisture resistant
- Metallic, polyester or painted surfaces

### Availability

5-gallon pails, 55-gallon drums and 330-gallon totes (returnable)

### Storage/Shelf Life

- DO NOT ALLOW PRODUCT TO FREEZE.
- Close container tightly when not in use and store off the floor in a well ventilated area.
- Rotate stock.
- Shelf life expires 1 year from manufacture date.

### General Use Instructions

- Pottery: Spread the adhesive evenly and clamp pieces together for 30-60 minutes. The bond will reach full strength in 24 hours.
- Paper and cloth: Spread the adhesive lightly and press materials together for 15 to 30 minutes or until moisture in the bond dissipates.
- Joint Assembly: Squeeze a generous amount of adhesive over the area to be bonded, fit the joints together snugly, and clamp the assembly to stabilize the bond for 30-60 minutes or until the adhesive film dries.
- High Pressure Decorative Laminate:
  - Follow the glue spreader manufacturer's recommendations.
  - Use a dual durometer roller (Black Bros. A2158, 16 x 1/2" pattern).
  - Apply adhesive at 6-8 wet mils with glue spreader.
  - **Open time: 5 minutes**
  - **Closed time: 20 minutes**
  - **Press time: 30-60 minutes @ 40-50 psi (at 70°F, 45%RH)**
  - Allow one hour before light machining, 12-24 hours for heavy machining

### Clean-up/Disposal

- Clean with hot tap water while adhesive is wet.
- Removal of dried adhesive is very difficult. Use diluted ammonia to clean dry adhesive.
- Wash water is RCRA non-hazardous.
- Dispose of in accordance with regulations.

### Precautionary Information

Refer to product label and material safety data sheet for Health & Safety information before using this product.

### Contact

Customer Service: 1-800-433-3222 or adhesives@wilsonart.com  
Visit [www.wilsonartadhesives.com](http://www.wilsonartadhesives.com) for information

### Physical Properties

Color:	White
Coverage:	~229 ft <sup>2</sup> /gallon @ 7 wet mils
Density:	9.1 lbs/gal
Solids Content:	45.0% ± 2.0%
VOC Content:	<20 grams/liter (Method 24)
VHAP Content:	<0.032 lbs/lbs solids
Viscosity:	5600 cps (typical)
pH:	4 -5
Open Time:	5 minutes
Closed Time:	20 minutes
Cold Press Time:	30-60 minutes @40-50psi

\*GREENGUARD® Certified  
\*Complies with SCAQMD, Rule 1168  
\*Complies with the Ozone Transport Commission (OTC)  
\*Qualifies for LEED®-NC & CI EQ Credit 3.2:  
Construction Indoor Air Quality Management Plan-Before Occupancy  
\*Qualifies for LEED®-NC & CI EQ Credit 4.1:  
Low Emitting Materials: Adhesives & Sealants  
\*Qualifies for LEED®-NC & CI EQ Credit 4.4:  
Laminating adhesives shall contain no added urea-formaldehyde resins.

### GREENGUARD® Indoor Air Quality Standards

GREENGUARD Indoor Air Quality Certified Products meet the following minimum emission requirements:

Category: Adhesives/Sealants

Emission Types	Measure
Individual VOCs	<0.1 TLV
Formaldehyde	<0.05 ppm (<0.06 mg/m <sup>3</sup> )
4-phenylcyclohexane	<0.0065 mg/m <sup>3</sup>
Styrene	<0.07 mg/m <sup>3</sup>
Total VOCs	<0.05 mg/m <sup>3</sup>
Total aldehydes	<0.1 ppm

### Primary Contents

Polyvinyl acetate homopolymer (CAS 9003207), Polyvinyl alcohol (CAS 25213245), Water (CAS 7732185), NJTSRN #950001

### Warranty

**NO WARRANTY:** WILSONART MAKES NO WARRANTIES, EXPRESS OR IMPLIED. NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. The person using the product (the "User") is solely responsible for determining whether the Wilsonart product is appropriate and/or suitable for User's purpose and method of application.  
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